according to Regulation (EC) No. 1907/2006 (REACH)

according to Regulation (EU) 2020/878

Article No.: 4 07134 B0000 epple 07134

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

4 07134 B0000 Article No. (manufacturer/supplier): Trade name/designation epple 07134

Cast resin Component B

UFI: 4H50-J0XG-X002-5VDT

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses:

Casting resin for casting electronic and other components.

Details of the supplier of the safety data sheet 1.3.

supplier (manufacturer/importer/downstream user/distributor)

E. Epple & Co. GmbH

Hertzstr. 8 Telephone: +49 7032 / 9771-17 71083 Herrenberg Telefax: +49 7032 / 9771-60 www.epple-chemie.de

Department responsible for information:

laboratory

E-mail (competent person) labor@epple-chemie.de

1.4. Emergency telephone number

+49 (0) 228 / 19 240 (Advice in German) Information center against poisoning Bonn

SECTION 2: Hazards identification

Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

Skin Corr. 1B / H314 Skin corrosion/irritation Causes severe skin burns and eye damage.

Eye Dam. 1 / H318 Serious eye damage/eye irritation Causes serious eye damage. Skin Sens. 1 / H317 Respiratory or skin sensitisation May cause an allergic skin reaction. STOT SE 3 / H335 STOT-single exposure May cause respiratory irritation.

2.2. Label elements

The product is classified and labelled according to EC directives or corresponding national laws.

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms





Danger

Hazard statements

H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction.

May cause respiratory irritation. H335

Precautionary statements

P260 Do not breathe vapour. P280 Wear protective gloves.

P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting. P333 + P313 If skin irritation or rash occurs: Get medical advice/attention. P362 + P364 Take off contaminated clothing and wash it before reuse.

P501 Dispose of contents / container to a certified waste management company.

Hazard components for labelling

3,6-diazaoctanethylenediamin

Polyaminoamide

Supplemental hazard information

not applicable

2.3. Other hazards

according to Regulation (EC) No. 1907/2006 (REACH) according to Regulation (EU) 2020/878

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No information available.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Description modified aminic hardener

Hazardous ingredients

Classification according to Regulation (EC) No 1272/2008 [CLP]

EC No. CAS No.	REACH No. Designation	weight-%
Index No.	classification: // Remark	Weight-70
68410-23-1	Polyaminoamide Eye Irrit. 2 H319 / Skin Sens. 1 H317 / STOT SE 3 H335	74,9 - 100
203-950-6 112-24-3	3,6-diazaoctanethylenediamin	2.4 - 9.9
612-059-00-5	Acute Tox. 4 H312 / Skin Corr. 1B H314 / Skin Sens. 1 H317 / Aquatic Chronic 3 H412	2,1 0,0
	Acute toxicity estimate (ATE): ATE (dermal): 1465 mg/kg bw	

Additional information

Full text of classification: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

In case of inhalation

Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

Following skin contact

Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water and soap. Do not use solvents or thinners.

After eye contact

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical advice immediately.

Following ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately. Keep victim calm. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

In all cases of doubt, or when symptoms persist, seek medical advice.

4.3. Indication of any immediate medical attention and special treatment needed

First Aid, decontamination, treatment of symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

alcohol resistant foam, carbon dioxide, Powder, spray mist, (water)

Unsuitable extinguishing media

strong water jet

5.2. Special hazards arising from the substance or mixture

Dense black smoke occurs during fire. Inhaling hazardous decomposing products can cause serious health damage.

5.3. Advice for firefighters

Provide a conveniently located respiratory protective device. Do not allow water used to extinguish fire to enter drains, ground or waterways. Cool closed containers that are near the source of the fire.

according to Regulation (EC) No. 1907/2006 (REACH) according to Regulation (EU) 2020/878

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep away from sources of ignition. Ventilate affected area. Do not breathe vapours.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

6.3. Methods and material for containment and cleaning up

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13). Clean using cleansing agents. Do not use solvents.

6.4. Reference to other sections

Observe protective provisions (see section 7 and 8).

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advices on safe handling

Avoid contact with skin, eyes and clothes. When using do not eat, drink or smoke. Personal protection equipment: refer to section 8. Follow the legal protection and safety regulations.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSiVO). Keep container tightly closed. Do not empty containers with pressure - no pressure vessel! Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

Hints on joint storage

Keep away from strongly acidic and alkaline materials as well as oxidizers.

Further information on storage conditions

Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 5 °C and 30 °C. Protect from heat and direct sunlight. Keep container tightly closed. Remove all sources of ignition. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

7.3. Specific end use(s)

Observe technical data sheet. Observe instructions for use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limit values

not applicable

DNEL:

Amines, polyethylenepoly-, triethylenetetramine fraction

EC No. 292-588-2 / CAS No. 90640-67-8

DNEL long-term dermal (systemic), Workers: 0,57 mg/kg bw/day

DNEL acute inhalative (local), Workers: 5380 mg/m³

DNEL long-term inhalative (systemic), Workers: 1 mg/m³

PNFC:

Amines, polyethylenepoly-, triethylenetetramine fraction

EC No. 292-588-2 / CAS No. 90640-67-8

PNEC aquatic, freshwater: 0,19 mg/L

PNEC aquatic, marine water: 0,038 mg/L

PNEC aquatic, intermittent release: 0,2 mg/L

PNEC sediment, freshwater: 95,9 mg/kg d.w.

PNEC sediment, marine water: 19,2 mg/kg d.w.

PNEC, soil: 19,1 mg/kg d.w.

PNEC sewage treatment plant (STP): 4,25 mg/L

8.2. Exposure controls

according to Regulation (EC) No. 1907/2006 (REACH) according to Regulation (EU) 2020/878

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Personal protection equipment

Respiratory protection

If the workplace limit values (AGW) are exceeded, a suitable breathing apparatus must be worn. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190). Use only respiratory protection equipment with CE-symbol including four digit test number. Use filter / combination filter according to EN 14387. Suitable respiratory protection apparatus: ABEK-P2

Hand protection

For prolonged or repeated handling the following glove material must be used: NBR (Nitrile rubber)

Thickness of the glove material > 0,4 mm; Breakthrough time: > 480 min.

Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles EN ISO 374

Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye/face protection

Wear eye glasses with side protection according to EN 166.

Protective measures

After contact clean skin thoroughly with water and soap or use appropriate cleanser.

Environmental exposure controls

Do not allow to enter into surface water or drains. See section 7. No additional measures necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid
Appearance: viscous
Colour: yellow
Odour: Amines

Odour threshold: not applicable

Melting point/freezing point: -35 °C

Source: Amines, polyethylenepoly-, triethylenetetramine fraction

Initial boiling point and boiling range: not applicable Flammability: not applicable

Lower and upper explosion limit:

Lower explosion limit: not applicable Upper explosion limit: not applicable Flash point: not applicable Auto-ignition temperature: not applicable **Decomposition temperature:** not applicable pH at 20 °C: not relevant Cinematic viscosity (40°C): 7216,49 mm²/s Viscosity at 20 °C: 6 - 8 Pa*s

Solubility(ies):

Water solubility at 20 °C: insoluble

Partition coefficient: n-octanol/water: see section 12

Vapour pressure at 20 °C: not applicable

Density and/or relative density:

Density at 20 °C: 0,97 g/cm³

Relative vapour density: not applicable particle characteristics: not applicable

9.2. Other information

Solvent separation test: < 3 weight-% (ADR/RID)

SECTION 10: Stability and reactivity

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10.1. Reactivity

No information available.

10.2. Chemical stability

Stable when applying the recommended regulations for storage and handling. Further information on correct storage: refer to section 7.

10.3. Possibility of hazardous reactions

Keep away from strong acids, strong bases and strong oxidizing agents to avoid exothermic reactions.

Hazardous decomposition byproducts may form with exposure to high temperatures.

10.5. Incompatible materials

not applicable

10.6. Hazardous decomposition products

Hazardous decomposition byproducts may form with exposure to high temperatures, e.g.: carbon dioxide, carbon monoxide, smoke, nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Amines, polyethylenepoly-, triethylenetetramine fraction

oral, LD50, Rat: 1717 mg/kg dermal, LD50, Rat: 1720 mg/kg dermal, LD50, Rabbit: 1465 mg/kg

Skin corrosion/irritation; Serious eye damage/eye irritation

Causes severe skin burns and eye damage.

Respiratory or skin sensitisation

May cause an allergic skin reaction.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Based on available data, the classification criteria are not met.

STOT-single exposure; STOT-repeated exposure

May cause respiratory irritation.

Aspiration hazard

Based on available data, the classification criteria are not met.

Practical experience/human evidence

Causes burns. The preparation may be a skin sensitiser. It may also be a skin irritant and repeated contact may increase this effect. Prolonged or repeated contact with skin or mucous membrane result in irritation symptoms such as redness, blistering, dermatitis, etc.

Overall assessment on CMR properties

The ingredients in this mixture do not meet the criteria for classification as CMR category 1A or 1B according to CLP.

Remark

There is no information available on the preparation itself.

11.2. Information on other hazards

Endocrine disrupting properties

No information available.

SECTION 12: Ecological information

Classification according to Regulation (EC) No 1272/2008 [CLP]

Partition coefficient: n-octanol/water: Mixtures: Not applicable.Do not allow to enter into surface water or drains.

12.1. Toxicity

Amines, polyethylenepoly-, triethylenetetramine fraction

Daphnia toxicity, EC50, Daphnia magna (Big water flea): 31,1 mg/L (48 h)

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Method: EU C.2

Fish toxicity, EC50, Pimephales promelas (fathead minnow): 330 mg/L (72 h)

Method: OECD 201

Algae toxicity, EC50, Pseudokirchneriella subcapitata: 2,2 mg/L (72 h)

12.2. Persistence and degradability

Toxicological data are not available.

12.3. Bioaccumulative potential

Amines, polyethylenepoly-, triethylenetetramine fraction

Partition coefficient: n-octanol/water: -2,65

Bioconcentration factor (BCF)

Amines, polyethylenepoly-, triethylenetetramine fraction

Bioconcentration factor (BCF): < 1

12.4. Mobility in soil

Toxicological data are not available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Appropriate disposal / Product

Recommendation

Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste. Observe in addition any national regulations!

List of proposed waste codes/waste designations in accordance with EWC

080409* Waste adhesives and sealants containing organic solvents or other dangerous substances

*Hazardous waste according to Directive 2008/98/EC (waste framework directive).

Appropriate disposal / Package

Dispose of packaging and contaminated filters at a offical hazardous waste incinerator facility.

Recommendation:

Waste codes / waste designations according to EWC / AVV: 15 01 10*Non-contaminated packages may be recycled.

SECTION 14: Transport information

14.1. UN number or ID number

UN 2735

14.2. UN proper shipping name

Land transport (ADR/RID): Amines, liquid, corrosive, n.o.s.

(Amines, polyethylene poly, triethylene tetramine fraction)

Sea transport (IMDG): AMINES, LIQUID, CORROSIVE, N.O.S.

(Amines, polyethylene poly, triethylene tetramine fraction)

Air transport (ICAO-TI / IATA-DGR): Amines, liquid, corrosive, n.o.s.

(Amines, polyethylene poly, triethylene tetramine fraction)

14.3. Transport hazard class(es)

8

14.4. Packing group

Ш

14.5. Environmental hazards

Land transport (ADR/RID) not applicable
Marine pollutant not applicable



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14.6. Special precautions for user

Transport always in closed, upright and safe containers. Make sure that persons transporting the product know what to do in case of an accident or leakage.

Advices on safe handling: see parts 6 - 8

Further information

Land transport (ADR/RID)

Tunnel restriction code E

Sea transport (IMDG)

EmS-No. F-A, S-B

14.7. Maritime transport in bulk according to IMO instruments

No transport as bulk according IBC - Code.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Directive 2010/75/EU on industrial emissions [Industrial Emissions Directive]

VOC-value (in g/L): 0

National regulations

Restrictions of occupation

Observe employment restrictions under the Maternity Protection Directive 92/85/EEC or stricter national regulations, if applicable.

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC) or stricter national regulations, if applicable.

For professional use only. Product is not intended for consumer use.

Substance/product listed in the following inventories:

AICS no informtion

DSL no information

EHS no information

IECSC no information

KECI no information

MITI no information

NZLoC no information

PICCS no information TCSI no information

TSCA no information

15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Full text of classification in section 3:

Eye Irrit. 2 / H319 Serious eye damage/eye irritation Causes serious eye irritation.

Skin Sens. 1 / H317 Respiratory or skin sensitisation May cause an allergic skin reaction.

STOT SE 3 / H335 STOT-single exposure May cause respiratory irritation.

Acute Tox. 4 / H312 Acute toxicity (dermal) Harmful in contact with skin.

Skin Corr. 1B / H314 Skin corrosion/irritation Causes severe skin burns and eye damage.

Aquatic Chronic 3 / H412 Hazardous to the aquatic environment Hazardou

Classification procedure

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

Skin Corr. 1B Skin corrosion/irritation Calculation method.

Eye Dam. 1 Serious eye damage/eye irritation Calculation method.

according to Regulation (EC) No. 1907/2006 (REACH) according to Regulation (EU) 2020/878

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Skin Sens. 1 Respiratory or skin sensitisation Calculation method. STOT SF 3 STOT-single exposure Calculation method.

Abbreviations and acronyms

European Agreement concerning the International Carriage of Dangerous Goods by Road ADR

Occupational Exposure Limit Value OEL

BLV Biological Limit Value Chemical Abstracts Service CAS

Classification, Labelling and Packaging CLP Carcinogenic, Mutagenic and Reprotoxic **CMR**

DIN German Institute for Standardization / German industrial standard

Derived No-Effect Level **DNEL**

EAKV European Waste Catalogue Directive

EC **Effective Concentration** EC **European Community** European Standard ΕN

International Air Transport Association – Dangerous Goods Regulations IATA-DGR

IBC Code International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk ICAO-TI

International Civil Aviation Organization Technical Instructions for the Safe Transport of Dangerous

Goods by Air

IMDG Code International Maritime Code for Dangerous Goods ISO International Organization for Standardization

LC Lethal Concentration

LD Lethal Dose

MARPOL Maritime Pollution: The International Convention for the Prevention of Pollution from Ships

Organisation for Economic Cooperation and Development **OECD**

persistent, bioaccumulative, toxic **PBT PNEC** Predicted No Effect Concentration

REACH Registration, Evaluation, Authorisation and Restriction of Chemicals

Regulations concerning the International Carriage of Dangerous Goods by Rail RID

UN **United Nations**

VOC Volatile Organic Compounds

very persistent and very bioaccumulative vPvB

Abbreviations and acronyms

n.a. = not applicable n.b. = not determined

Further information

Classification according to Regulation (EC) No 1272/2008 [CLP]

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations. Without written approval, the product must not be used for purposes different from those mentioned in section 1.lt is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations. The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.

^{*} Data changed compared with the previous version