

Article Print o Versio	late	2 08214 00000 27.04.2023 8.0	epple-bond 8214 Revision date 27.04 Issue date 27.04.20		EN Page 1/8		
SEC	SECTION 1: Identification of the substance/mixture and of the company/undertaking						
1.1.		lentifier (manufacturer/supp e/designation	lier):	2 08214 00000 epple-bond 8214 Adhesive UFI: 3M30-E0RS-6006	S-MCKD		
1.2.	Relevant i	dentified uses of t	he substance or mix	ture and uses advised	-		
	Relevant i	dentified uses:	gluing of different sub				
1.3.	Details of	the supplier of the	safety data sheet				
		Co. GmbH	rter/downstream us	er/distributor) Telephone: +49 7032 / Telefax: +49 7032 / 97 www.epple-chemie.de			
	laboratory	nt responsible for in mpetent person)	information:	labor@epple-chemie.c	le		
1.4.	•	y telephone number of the second seco		+49 (0) 228 / 19 240 (A	Advice in German)		
SEC	TION 2: Ha	azards identificat	ion				
2.1.	Classifica	tion of the substar	ice or mixture				
		-	Regulation (EC) No 1				
			-	regulation (EC) No 1272			
	Skin Irrit. 2 Eye Irrit. 2 STOT SE 3	/ H319	Skin corrosion/irritat Serious eye damage STOT-single expose	e/eye irritation	Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation.		
2.2.	Label elen				*		
			•	EC directives or correspo	onding national laws.		
			lation (EC) No. 1272	/2008 [CLP]			
	Hazard pio	Warning					
	Hazard sta H315 H319 H335 Precaution P261	Causes Causes May cau nary statements	skin irritation. serious eye irritation. use respiratory irritatio reathing vapours.				
	P271 P280 P332 + P3 P501	Use onl Wear pi 13 If skin ir Dispose	y outdoors or in a wel rotective gloves. ritation occurs: Get m e of contents / contain	ll-ventilated area. nedical advice/attention. er to a certified waste m	anagement company.		
	Hazard co	mponents for labe ethvl 2-	lling cyanoacrylate				
	Suppleme EUH202 EUH208	ntal hazard inform Cyanoa	ation crylate. Danger. Bond	ds skin and eyes in seco me . May produce an all	nds. Keep out of the reach of children. ergic reaction.		
2.3.	Other haza No informa	ards ition available.					
050		· · · · · · · · · · · · · · · · · · ·	mation on ingredie				

SECTION 3: Composition/information on ingredients



Article No.:	2 08214 00000	epple-bond 8214
Print date	27.04.2023	Revision date 27.04.2023
Version	8.0	Issue date 27.04.2023

3.2. Mixtures

Description	cyanacrylate adhesive	
Hazardous ingre	dients	
Classification ac	cording to Regulation (EC) No 1272/2008 [CLP]	
EC No.	REACH No.	
CAS No.	Designation	weight-%
Index No.	classification: // Remark	
230-391-5	01-2119527766-29	
7085-85-0	ethyl 2-cyanoacrylate	74,9 - 100
607-236-00-9	Eye Irrit. 2 H319 / STOT SE 3 H335 / Skin Irrit. 2 H315	
	Specific concentration limit (SCL): STOT SE 3 H335 >= 10	
204-617-8		
123-31-9	1,4-dihydroxybenzene	0,1 - 0,9
604-005-00-4	Carc. 2 H351 / Muta. 2 H341 / Acute Tox. 4 H302 / Eye Dam. 1 H318 /	
	Skin Sens. 1 H317 / Aquatic Acute 1 H400 (M = 10)	

Additional information

Full text of classification: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness give nothing by mouth, place in recovery position and seek medical advice.

In case of inhalation

Remove casualty to fresh air and keep warm and at rest. In case of irregular breathing or respiratory arrest provide artificial respiration.

Following skin contact

Take off immediately all contaminated clothing. After contact with skin, wash immediately with plenty of water and soap. Do nor pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, prerably after soaking in war soapy water. Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat to cause a burn.Burns should be treated normally after the adhesive has been removed from the skin.

After eye contact

If the eye is bonded closed, release eyelashes with warm water by covering with wet pad. Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive.Keep eye covered until debonding is complete, usually within 1-3 days. Do not force eye open. Medical advice should be sought.

Following ingestion

Ensure that breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours). If lips are accidentally stuck together apply warmwater to the lips and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action.

4.2. Most important symptoms and effects, both acute and delayed

In all cases of doubt, or when symptoms persist, seek medical advice.Dyspnoea

4.3. Indication of any immediate medical attention and special treatment needed

First Aid, decontamination, treatment of symptoms.

Symptoms

Dyspnoea In the case of lung irritation: Primary treatment using corticoide spray, eg. Auxiloson spray, Pulmicort-dosage-spray. (Auxiloson and Pulmicort are registered trademarks.)

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media alcohol resistant foam, carbon dioxide, Powder, spray mist, (water) Unsuitable extinguishing media strong water jet

5.2. Special hazards arising from the substance or mixture



EN Page 3 / 8

Article No.:	2 08214 00000	epple-bond 8214
Print date	27.04.2023	Revision date 27.04.2023
Version	8.0	Issue date 27.04.2023

Dense black smoke occurs during fire. Inhaling hazardous decomposing products can cause serious health damage.

5.3. Advice for firefighters

Provide a conveniently located respiratory protective device. Do not allow water used to extinguish fire to enter drains, ground or waterways. Cool closed containers that are near the source of the fire.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep away from sources of ignition. Ventilate affected area. Do not breathe vapours.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. If the product contaminates lakes, rivers or sewages, inform competent authorities in accordance with local regulations.

6.3. Methods and material for containment and cleaning up

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13). Clean using cleansing agents. Do not use solvents.

6.4. Reference to other sections

Observe protective provisions (see section 7 and 8).

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advices on safe handling

Avoid contact with skin, eyes and clothes. When using do not eat, drink or smoke. Personal protection equipment: refer to section 8. Follow the legal protection and safety regulations.

Further information

Vapours are heavier than air. Vapours form explosive mixtures with air.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Storage in accordance with the Ordinance on Industrial Safety and Health (BetrSiVO). Keep container tightly closed. Do not empty containers with pressure - no pressure vessel! Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

Hints on joint storage

Keep away from strongly acidic and alkaline materials as well as oxidizers.

Further information on storage conditions

Take care of instructions on label. Store in a well-ventilated and dry room at temperatures between 5 °C and 15 °C. Protect from heat and direct sunlight. Keep container tightly closed. Remove all sources of ignition. Smoking is forbidden. Access only for authorised persons. Store carefully closed containers upright to prevent any leaks.

7.3. Specific end use(s)

Observe technical data sheet. Observe instructions for use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limit values

ethyl 2-cyanoacrylate Index No. 607-236-00-9 / EC No. 230-391-5 / CAS No. 7085-85-0

STEL: 1,5 mg/m3; 0,3 ppm

1,4-dihydroxybenzene Index No. 604-005-00-4 / EC No. 204-617-8 / CAS No. 123-31-9

TWA: 0,5 mg/m3

Additional information

TWA : Long-term occupational exposure limit value STEL : short-term occupational exposure limit value Ceiling : peak limitation

8.2. Exposure controls



Article No.:	2 08214 00000	epple-bond 8214
Print date	27.04.2023	Revision date 27.04.2023
Version	8.0	Issue date 27.04.2023

Provide good ventilation. This can be achieved with local or room suction. If this should not be sufficient to keep aerosol and solvent vapour concentration below the exposure limit values, a suitable respiratory protection must be used.

Personal protection equipment

Respiratory protection

If the workplace limit values (AGW) are exceeded, a suitable breathing apparatus must be worn. Observe the wear time limits according GefStoffV in combination with the rules for using respiratory protection apparatus (BGR 190). Use only respiratory protection equipment with CE-symbol including four digit test number. Use filter / combination filter according to EN 14387. Suitable respiratory protection apparatus: ABEK-P2

Hand protection

For prolonged or repeated handling the following glove material must be used: NBR (Nitrile rubber)

Thickness of the glove material > 0,4 mm ; Breakthrough time: > 480 min.

Observe the instructions and details for use, storage, maintenance and replacement provided by the protective glove manufacturer. Penetration time of glove material depending on intensity and duration of exposure to skin. Recommended glove articles EN ISO 374

Barrier creams can help protecting exposed skin areas. In no case should they be used after contact.

Eye/face protection

Wear eye glasses with side protection according to EN 166.

Body protection

Wear suitable protective clothing.

Protective measures

After contact clean skin thoroughly with water and soap or use appropriate cleanser. See chapter 4 of the safety data sheet (First-aid measures)

Environmental exposure controls

Do not allow to enter into surface water or drains. See section 7. No additional measures necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Appearance:	Liquid
Colour:	colourless
Odour:	characteristic
Odour threshold:	not applicable
Melting point/freezing point:	-25 °C
	Source: ethyl 2-cyanoacrylate
Initial boiling point and boiling range:	not applicable
Flammability:	Combustible liquid.
Lower and upper explosion limit:	
Lower explosion limit:	not applicable
Upper explosion limit:	not applicable
Flash point:	87 °C
Auto-ignition temperature:	not applicable
Decomposition temperature:	not applicable
pH at 20 °C:	not relevant
Cinematic viscosity (40°C):	74,07 mm²/s
Viscosity at 20 °C:	60 - 100 mPas
Solubility(ies):	
Water solubility at 20 °C:	insoluble
Partition coefficient: n-octanol/water:	see section 12
Vapour pressure at 20 °C:	not applicable
Density and/or relative density:	
Density at 20 °C:	1,08 g/cm³
Relative vapour density:	not applicable



Print d Versio			7.04.2023	EN Page 5 / 8			
	particle characteristic	cs:	not applicable				
9.2.	Other information						
	solvent content: Organic solvents: Water:		0 weight-% 0 weight-%				
	Solvent separation te	est:	< 3 weight-% (ADR	/RID)			
SEC	TION 10: Stability an	nd reactivity					
10.1.	Reactivity No information availabl	le.					
10.2.	Chemical stability Stable when applying t section 7.	the recommended regulat	tions for storage and l	handling. Further information on correct storage: refer			
10.3.	Possibility of hazardo Reaction with: Alcohols Reaction with: Water	ous reactions s, Amines, Acids , alkaline	es.				
10.4.	Conditions to avoid Hazardous decomposit	ition byproducts may form	with exposure to high	n temperatures.			
	Incompatible material not applicable	ls					
10.6.	Hazardous decomposition products Hazardous decomposition byproducts may form with exposure to high temperatures, e.g.: carbon dioxide, carbon monoxide, smoke, nitrogen oxides.						
SEC	TION 11: Toxicologic	cal information					
11.1.	Information on hazard	Information on hazard classes as defined in Regulation (EC) No 1272/2008					
	Acute toxicity						
		ta, the classification criteri					
	Skin corrosion/irritati	ion; Serious eye damage	e/eye irritation				
	Causes skin irritation.						
	Causes serious eye irri	itation.					
	Respiratory or skin se	ensitisation					
		ta, the classification criteri					
		genicity, mutagenicity a		duction)			
		ta, the classification criteri					
		re; STOT-repeated expos	sure				
	May cause respiratory	irritation.					
	Aspiration hazard						
		ta, the classification criteri	ia are not met.				
	Practical experience/human evidence						
	Acute toxicity (oral) LD		/kg				
	Overall assessment o						
	The ingredients in this Remark	mixture do not meet the c	criteria for classificatio	on as CMR category 1A or 1B according to CLP.			
	There is no information	n available on the preparat	tion itself .				
11.2.	Information on other	hazards					
	Endocrine disrupting						



Article No.:	2 08214 00000	epple-bond 8214
Print date	27.04.2023	Revision date 27.04.2023
Version	8.0	Issue date 27.04.2023

Classification according to Regulation (EC) No 1272/2008 [CLP] Do not allow to enter into surface water or drains.

12.1. Toxicity

Based on available data, the classification criteria are not met.

12.2. **Persistence and degradability** Toxicological data are not available.

12.3. **Bioaccumulative potential** Toxicological data are not available.

12.4. Mobility in soil

Toxicological data are not available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. **Endocrine disrupting properties** No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Appropriate disposal / Product Recommendation

Recommendation

Do not allow to enter into surface water or drains. This material and its container must be disposed of in a safe way. Waste disposal according to directive 2008/98/EC, covering waste and dangerous waste. Observe in addition any national regulations!

List of proposed waste codes/waste designations in accordance with EWC

080409* Waste adhesives and sealants containing organic solvents or other dangerous substances *Hazardous waste according to Directive 2008/98/EC (waste framework directive).

not applicable

not applicable

not applicable

Appropriate disposal / Package

Dispose of packaging and contaminated filters at a offical hazardous waste incinerator facility. Recommendation: Waste codes / waste designations according to EWC / AVV: 15 01 10*

Non-contaminated packages may be recycled.

SECTION 14: Transport information

No dangerous good in sense of this transport regulation.

14.1. UN number or ID number

14.2. UN proper shipping name

14.3. Transport hazard class(es)

14.4. Packing group

14.5. Environmental hazards

Land transport (ADR/RID)	not applicable
Marine pollutant	not applicable

14.6. Special precautions for user

Transport always in closed, upright and safe containers. Make sure that persons transporting the product know what to do in case of an accident or leakage.

Advices on safe handling: see parts 6 - 8

Further information



Article No.:	2 08214 00000	epple-bond 8214
Print date	27.04.2023	Revision date 27.04.2023
Version	8.0	Issue date 27.04.2023

Land transport (ADR/RID)

Tunnel restriction code

Sea transport (IMDG) EmS-No.

not applicable

14.7. Maritime transport in bulk according to IMO instruments

No transport as bulk according IBC - Code.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Directive 2010/75/EU on industrial emissions [Industrial Emissions Directive] VOC-value (in g/L): 5 $\,$

National regulations

Restrictions of occupation

Observe employment restrictions under the Maternity Protection Directive 92/85/EEC or stricter national regulations, if applicable.

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC) or stricter national regulations, if applicable.

Further details:

For professional use only. Product is not intended for consumer use.

Substance/product listed in the following inventories:

AICS no information DSL no information EHS no information IECSC no information KECI no information MITI no information NZLoC no information PICCS no information TCSI no information

15.2. Chemical Safety Assessment

For the following substances of this mixture a chemical safety assessment has been carried out:

EC No.	Designation	REACH No.
CAS No.		
230-391-5	ethyl 2-cyanoacrylate	01-2119527766-29
7085-85-0		

SECTION 16: Other information

Full text of classification in section 3:				
Eye Irrit. 2 / H319	Serious eye damage/eye irritation	Causes serious eye irritation.		
STOT SE 3 / H335	STOT-single exposure	May cause respiratory irritation.		
Skin Irrit. 2 / H315	Skin corrosion/irritation	Causes skin irritation.		
Carc. 2 / H351	Carcinogenicity	Suspected of causing cancer (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).		
Muta. 2 / H341	Germ cell mutagenicity	Suspected of causing genetic defects (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).		
Acute Tox. 4 / H302	Acute toxicity (oral)	Harmful if swallowed.		
Eye Dam. 1 / H318	Serious eye damage/eye irritation	Causes serious eye damage.		



Article I Print da Versior	ate	2 08214 00000 27.04.2023 8.0	epple-bond 8214 Revision date 27.04.2023 Issue date 27.04.2023	EN Page 8 / 8	
	Skin Sens.		Respiratory or skin sensitisation	May cause an allergic skin reaction.	
	Aquatic Act	ute 1 / H400	Hazardous to the aquatic environment	Very toxic to aquatic organisms.	
	Classification procedure				
	Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]				
	Skin Irrit. 2		Skin corrosion/irritation	Calculation method.	
	Eye Irrit. 2		Serious eye damage/eye irritation	Calculation method.	
	STOT SE 3		STOT-single exposure	Calculation method.	
	Abbreviations and acronyms				
	ADR European Agreement concerning the International Carriage of Dangerous Goods by Road				
OEL Occupational Exposure Limit Value					
	CLP Classification, La		jical Limit Value ical Abstracts Service		
			cation, Labelling and Packaging		
DIN G DNEL D EAKV E EC E		Carcino	Carcinogenic, Mutagenic and Reprotoxic German Institute for Standardization / German industrial standard Derived No-Effect Level		
		Germar			
		Derived			
		Europe	European Waste Catalogue Directive		
		Effectiv	Effective Concentration		
	EC		European Community		
IATA-DGR International Air IBC Code International Cod ICAO-TI International Cod Goods by Air IMDG Code International Mar ISO International Org LC Lethal Concentra LD Lethal Dose MARPOL Maritime Pollutio			European Standard International Air Transport Association – Dangerous Goods Regulations International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk		
			5	al Civil Aviation Organization Technical Instructions for the Safe Transport of Dangerous	
			International Maritime Code for Dangerous Goods International Organization for Standardization Lethal Concentration		
		Lethal [Lethal Dose		
		Maritim	Maritime Pollution: The International Convention for the Prevention of Pollution from Ships		
			Organisation for Economic Cooperation and Development		
	PBT		persistent, bioaccumulative, toxic		
	PNEC	Predicte	Predicted No Effect Concentration		
	REACH	Registra	Registration, Evaluation, Authorisation and Restriction of Chemicals		
	RID	Regulat	Regulations concerning the International Carriage of Dangerous Goods by Rail		
UN		United I	United Nations		
	VOC		Organic Compounds		
	vPvB	very pe	rsistent and very bioaccumulative		
Abbreviations and acronyms					

Abbreviations and acronyms

n.a. = not applicable

n.b. = not determined

Further information

Classification according to Regulation (EC) No 1272/2008 [CLP]

The information supplied on this safety data sheet complies with our current level of knowledge as well as with national and EU regulations.Without written approval, the product must not be used for purposes different from those mentioned in section 1.It is always the user's duty to take any necessary measures for meeting the requirements laid down by local rules and regulations.The details in this safety data sheet describe the safety requirements of our product and are not to be regarded as guaranteed attributes of the product.

* Data changed compared with the previous version